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**Comparative study of microshear and microtensile
bond strength tests of composite repairs using universal
adhesives**

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Tese apresentada ao Programa de Pós-Graduação em Odontologia da Pontifícia Universidade Católica do Paraná, como parte dos requisitos para obtenção do título de Mestre em Odontologia, Área de Concentração em Clínica Odontológica Integrada (Ênfase em dentística).

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Title page

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Comparative study of microshear and microtensile bond strength tests of composite repairs using universal adhesives

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Abstract

1 *Objective.* The aim of this study was to evaluate the reliability of microshear
2 (μ SBS) and microtensile (μ TBS) bond strength tests on composite repairs using
3 universal adhesives with or without the application of additional silane.

4 *Methods.* Cylindrical (μ SBS) and block-shaped (μ TBS) specimens were
5 fabricated using nanofilled (F – Filtek Bulk Fill) and a nanohybrid (T- Tetric
6 EvoCeram Bulk Fill) bulk-fill composites. The specimens were aged by
7 thermocycling (5,000 cycles, 5–55 °C), sandblasted, and then divided into three
8 groups (n = 30) as follows: non-repaired (FC and TC), repaired with universal
9 adhesives (FS, Scotchbond Universal; and TA, AdheSE Universal), and with the
10 application of additional silane (FS-S and TA-S). After 48 h, the specimens were
11 repaired using the same composite. The μ SBS and μ TBS specimens exhibited
12 bonded areas of 1 mm² and subject to shear stress and tension until failure, at a
13 cross-head speed of 0.5 mm/min in a universal testing machine. A Weibull analysis
14 and Pearson correlation ($\alpha = 0.05$) were applied to the data.

15 *Results.* At 10% and 63.2% probabilities of failure, groups FS and FS-S
16 exhibited significantly higher μ SBS values when compared with TA and TA-S,
17 respectively ($p < 0.05$). The same trend was observed for groups FS-S and TA-S
18 when tested by μ TBS at a 63.2% probability of failure. The correlation between
19 Weibull modulus was strong negative and not significant ($p > 0.05$).

20 *Significance.* Microshear and microtensile bond strength tests used in
21 composite repairs exhibited a material-dependent behavior according to the
22 different Weibull parameters evaluated.

23
24
25 *Keywords:* composite repair, universal adhesive, microshear bond strength,
26 microtensile bond strength, silane, Weibull

1 **1. Introduction**

2 The major reason for the replacement of composite resin restorations is
3 secondary caries [1]. The replacement of composite resin restorations is also
4 carried out due to material degradation, marginal staining, the loss of anatomical
5 shape, and fractures [2,3]. Previous studies have revealed that the total
6 replacement of the restoration results in increased cavity preparation and a more
7 significant loss in the tooth structure, prolonged clinical time, and higher costs [2,4–
8 6]. Composite repair has been highly recommended in daily clinical practices as a
9 partial replacement of defective restorations due to the increased preservation of
10 the dental structure, prolonged longevity of restoration, and the retaining of the
11 functional tooth for a longer time-period [7–9].

12 The effectiveness of the repair with respect to the bond strength is dependent
13 on the composite composition, the wettability of the bonding agent, and the surface
14 treatment [10,11]. Chemical bonding between the exposed particles of the original
15 composite and the organic matrix of the repair composite is achieved using a
16 bifunctional agent referred to as silane [12,13]. The application of silane is simple,
17 safe, and requires no additional equipment or techniques [14]. An adhesive should
18 be applied after the silanization of the composite surface, to the improve wetting of
19 the surface due for repair [12,15].

20 Different bonding strategies have been implemented for composite repairs,
21 such as total-etching [5,16] and self-etching [17,18]. The recent use of universal
22 adhesives allows for the selection of a more suitable strategy by the clinician, with
23 the versatility to bond to direct and indirect restorative materials [19]. Among the
24 commercially available universal adhesives, only a few contain silane in their
25 compositions, which could simplify the repair technique and prevent the separate
26 use of the silane agent [18]. However, only a few studies have been conducted on
27 universal adhesives for composite repairs, the findings of which require further
28 clarification [15,20,21].

29 In a recent systematic review, it was reported that the microshear bond strength
30 test (μ SBS) is the most commonly used method for the evaluation of the repair bond

1 strength [22]. This can be attributed to the ease of specimen preparation [23],
2 simpler test protocol, and lower incidence of pre-testing failures [24,25]. However,
3 problems related to the reliability of microshear values can be attributed to cohesive
4 failures, given that stresses are concentrated on the substrate, which results in the
5 occurrence of failures a distance away from the interface [26]. Based on a finite
6 element analysis, the μ SBS test underestimates the true stress, given that a uniform
7 interfacial stress distribution is assumed, which is not achieved [27]. Moreover, the
8 microtensile bond strength (μ TBS) test offers several advantages, such as a higher
9 incidence of adhesives failures, less cohesive failures, higher values of the bond
10 strength due to the reduced specimen size, and the testing of irregular surfaces
11 [28,29]. Nevertheless, the μ TBS test requires a higher technical demand, and may
12 involve the damage or loss of post-fracture specimens during removal from gripping
13 devices, complex measurements of significantly low bond strengths, and the
14 induction of micro-cracks within the specimen due to the diamond saw sectioning
15 [29,30].

16 The comparison between the microtensile and microshear tests may be critical
17 to the elucidation of several controversial aspects with respect to the ideal
18 evaluation method of the bond strengths of composite repairs. The aim of this study
19 was to evaluate the reliability of microshear (μ SBS) and microtensile (μ TBS) bond
20 strength tests on composite repairs using universal adhesives with or without the
21 application of additional silane. The tested null hypotheses were as follows: (1)
22 there is no differences in repair bond strength tested either by μ SBS or μ TBS, and
23 (2) there are no differences between the repair bond strengths considering the
24 composites, the adhesives and additional silane.

25 **2. Methods**

26 *2.1 – Microshear bond strength (μ SBS)*

27 A total of 150 cylindrical-shaped specimens (diameter: 4,5 mm; thickness: 5
28 mm) were fabricated using two bulk-fill resin composites (Filtek Bulk Fill Posterior
29 Restorative, 3M ESPE, St Paul, MN; and Tetric Evoceram Bulk Fill, Ivoclar
30 Vivadent, Schaan, Liechtenstein). The specimens were fabricated using a Teflon

1 mold set between mylar strips and two glass plates. The composites were packed
2 into the mold and light-cured for 40 s using an LED light-curing unit (Bluephase,
3 Ivoclar Vivadent, Schaan, Liechtenstein) at a light intensity of 1200 mW/cm². The
4 specimens were then subjected to accelerated aging in a thermal cycling machine
5 (OMC300, Odeme Dental Research, Luzerna, SC, Brazil) for 5,000 cycles at 5 °C
6 and 55 °C, with a dwell time of 15 s.

7 Thereafter, the specimens were air-abraded for 5 s using Al₂O₃ particles with
8 sizes of 50 μm, which were a distance of 10 mm away from the surface, under a
9 pressure of 4 bar. The surfaces of all the specimens were then etched with 37%
10 phosphoric acid for 30 s, rinsed using an air/water spray for 60 s, and air-dried for
11 60 s. An adhesive tape, which had a central orifice with a diameter of 1.2 mm, was
12 used to limit the bonding area on the composite surfaces that were to be repaired
13 in all the specimens.

14 The Filtek Bulk Fill Posterior specimens were divided into three groups (n = 30)
15 as follows: non-repaired (C), repaired using a silane-containing universal adhesive
16 (FS-Scotchbond Universal Adhesive, 3M ESPE), and with silane application (FS-S -
17 RelyX Ceramic Primer, 3M ESPE). The Tetric EvoCeram Bulk Fill specimens were
18 divided (n = 30) and subjected to the same treatments using a non-silane containing
19 universal adhesive (TA - Adhese Universal, Ivoclar Vivadent), and with the application
20 of additional silane (TA-S). Silane was applied for 60 s and indirectly air-blasted for
21 10 s prior to the adhesive application. Adhesives were applied by rubbing on the
22 composite surface for 20 s, followed by indirect air-blasting for 10 s. Light curing
23 was carried out for 20 s using an LED light-curing unit (Bluephase, Ivoclar Vivadent,
24 Schaan, Liechtenstein).

25 A silicon impression was made from a repaired specimen, to obtain a mold in
26 which the composites were inserted in bulk to realize non-repaired control. The
27 materials used in the study and their respective compositions are shown in Table
28 1.

29 Silicon Tygon tubes (1.1 mm diameter) were placed on the treated surfaces.
30 The bulk-fill composites were then inserted into the tubes in one increment, and
31 light-cured for 40 s. The specimens were stored in distilled water at 37 °C for 48 h.

1 The tubes and tapes were removed carefully using a scalpel blade, to expose the
 2 cylindrical composite repair; and then analyzed using an optical microscope
 3 (Olympus BX60, Olympus Corp, Tokyo, Japan) at a magnification of 50 ×, to identify
 4 interfacial flaws, gaps, bubbles, and/or other defects. Specimens with these defects
 5 were excluded from the study.

6

7 **Table 1.** Universal adhesives and composites used in the study with their respective
 8 compositions and manufacturers

Materials (Manufacturer)	Resin Matrix	Filler Type
Scotchbond Universal Adhesive (3M ESPE St Paul, MN)	Bis-GMA, HEMA, 10-MDP, dimethacrylate ethanol, water, initiators, silane	Colloidal silica nanofiller, copolymer of acrylic and itaconic acids
Filtek Bulk Fill Posterior Restorative (3M ESPE St Paul, MN)	AUDMA; UDMA; DDDMA	Silica filler, zirconia filler, Aggregated zirconia/silica cluster filler, ytterbium trifluoride filler (76.5% wt / 58.5% vol)
AdheSE Universal (Ivoclar Vivadent Schaan, Liechtenstein)	HEMA, Bis-GMA, MDP Methacrylated carboxylic acid polymer, D3MA, ethanol, water, initiator	Silicon dioxide nano-filler (67% wt)
Tetric EvoCeram Bulk Fill (Ivoclar Vivadent Schaan, Liechtenstein)	Bis-GMA, UDMA, Bis-EMA	Barium aluminium silicate glass, ytterbium fluoride and spherical mixed oxide (80% wt /61% vol)

Bis-GMA: bisphenol A glycidyl methacrylate; Bis-EMA: ethoxylated bisphenol-A dimethacrylate; HEMA: hydroxyethyl methacrylate; MDP: Methacryloyloxydecyl dihydrogen phosphate; UDMA: diurethane dimethacrylate; AUDMA: aromatic urethane dimethacrylate; DDDMA: 1, 12-Dodecanediol dimethacrylate; D3MA: 1,10 Decanediol dimethacrylate

9

1 Microshear bond strength tests were carried out in a universal testing machine
2 (EMIC 2000, Instron, Illinois Tool Works Inc, Norwood, MA) with a metal blade
3 positioned at the repair interface, at a crosshead speed of 0.5 mm/min, until failure.
4

5 2.2 – *Microtensile bond strength (μ TBS)*

6 Sixteen composite blocks (5 mm × 5 mm × 5 mm) were fabricated using two
7 bulk-fill resin composites (Filtek Bulk Fill 3M ESPE, St Paul, MN; and Tetric
8 Evoceram Bulk Fill Ivoclar Vivadent, Schaan, Liechtenstein). The composites were
9 packed into a metal mold and light-cured for 40 s using an LED light-curing unit
10 (Bluephase, Ivoclar Vivadent, Schaan, Liechtenstein). The specimens were then
11 subjected to accelerated aging in a thermal cycling machine (OMC300, Odeme
12 Dental Research, Luzerna, SC, Brazil) for 5,000 cycles at 5 °C and 55 °C, with a
13 dwell time of 15 s. Thereafter, the specimens were air abraded for 5 s using Al₂O₃
14 particles with sizes of 50 μ m at a distance of 10 mm away from the surface, under
15 a pressure of 4 bar. The surfaces of all the specimens were etched using 37%
16 phosphoric acid for 30 s, rinsed using an air/water spray for 60 s, and air-blasted
17 for 60 s.

18 The blocks were divided into the same groups and subjected to the same
19 bonding procedures as described for the specimens in the microshear bond
20 strength tests. The non-repaired control groups were composed of blocks with
21 different dimensions (5 mm × 5 mm × 10 mm). The composites were inserted in
22 bulk and light-cured for 40 s at the top and bottom sides. All the blocks were set in
23 distilled water for 48 h at 37 °C.

24 Thereafter, the blocks were serially sectioned perpendicular to the interface
25 using a diamond saw (Extec Corp., Enfield, CT, USA) with a thickness of 0.3 mm
26 at low-speed, and then subjected to water cooling in a cutting machine (Isomet
27 1000, Buehler, Lake Buff, IL, USA), to obtain sticks with approximate dimensions
28 of 1.0 mm × 1.0 mm × 10 mm. A minimum of 30 sticks were obtained for each
29 group.

30 The specimens were fixed in a microtensile device (OD03d, Odeme
31 Biotechnology Ltd., Joaçaba, SC, Brasil) using a cyanoacrylate-based glue (Slo-

1 Zap, Super Glue Corp., Ontario, CA). The microtensile strength test was carried out
2 in a universal test machine (EMIC 2000, Instron, Illinois Tool Works Inc, Norwood,
3 MA) at a speed of 0.5 mm/min. The μ TBS values were calculated by the division of
4 the applied force at the time of fracture (F) by the bonded area (mm^2), which was
5 verified using a digital caliper (Absolute Digimatic Caliper, Mitutoyo Corp.,
6 Kawasaki, Japan).

7 2.3 – Failure mode analysis

8 The failure mode was determined using a stereomicroscope at a magnification
9 of 50 \times (Olympus UC30, Olympus Corp., Tokyo, Japan), and recorded as ‘adhesive
10 failure’ (adhesive interface), ‘cohesive’, or ‘mixed failure’ (more than one type). The
11 most representative failures of each group were selected for analysis using
12 scanning electron microscopy - SEM (Vega 3, Tescan Orsay Holding, Brno, Czech
13 Republic).

14 2.4– Statistical analysis

15 The Weibull distribution parameters (the Weibull modulus/scale (m)),
16 characteristic strength, 63.2% probability of failure (σ_0), and 10% probability of
17 failure (σ_{10}) were calculated using the maximum likelihood estimation method at a
18 confidence level of 95%, to determine the reliability and durability trends of the resin
19 composite repairs. The Pearson correlation of both methods was carried out at σ_{10} ,
20 σ_0 , and m . Moreover, all the tests were carried out at a significance level of 0.05
21 (Minitab V.18, State College, PA, USA)

22 3. Results

23 3.1 Microshear bond strength (μ SBS)

24 The μ SBS results are presented in Table 3. The Weibull modulus varied from
25 2.90 (TA) to 4.97 (FS-S), and no differences were observed between the non-
26 repaired and repaired groups within the same resin composite.

27 At 10% and 63.2% probabilities of failure, a significant difference was found
28 between the groups in which silane was applied prior to the universal adhesives,

1 and TA-S exhibited a lower bond strength than FS-S ($p < 0.05$). The same trend
 2 was observed in the comparison between groups FS and TA ($p < 0.05$).

3 The Weibull plot of the μ SBS specimens (Fig. 1) reveals that TA and TA-S
 4 were the least reliable treatments for composite repair when compared with the
 5 other groups, as indicated by the steepness and location of the lines.

Table 2 – Microshear bond strength of the evaluated groups (MPa)

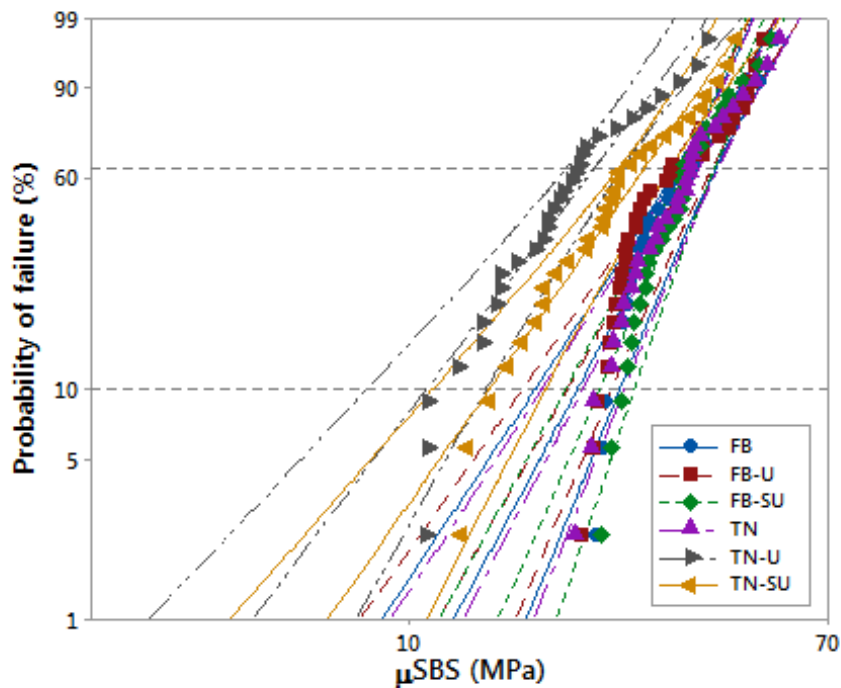
Groups	m	σ_{10}^1	σ_0^2
FC	4.11 [3.16 – 5.34] ^{ab}	21.98 [18.07 – 26.73] ^{ab}	38.01 [34.65 – 41.70] ^a
FS	3.92 [2.99 – 5.14] ^{ab}	20.96 [17.01 – 25.82] ^{ab}	37.18 [33.75 – 40.96] ^a
FS-S	4.97 [3.84 – 6.43] ^a	24.39 [20.78 – 28.61] ^a	38.36 [35.53 – 41.41] ^a
TC	4.20 [3.23 – 5.47] ^{ab}	22.53 [18.61 – 27.29] ^{ab}	38.49 [35.37 – 42.13] ^a
TA	2.90 [2.23 – 3.78] ^b	10.90 [08.26 – 14.38] ^c	23.66 [20.75 – 26.96] ^b
TA-S	3.14 [2.39 – 4.13] ^{ab}	14.58 [11.22 – 18.95] ^{bc}	29.84 [26.45 – 33.67] ^b

m = Weibull modulus/scale parameter and 95% interval;

¹ Estimation and 95% interval at 10% probability of failure (PF10); groups with the same letter are statistically not different

² Estimation and 95% interval at characteristic strength (63.2% probability of failure); groups with the same letter are statistically not different

6 **Fig. 1**– Weibull plot for μ SBS. Dotted lines represent 95% confidence bounds for
 7 each group.



3.2 Microtensile bond strength (μ TBS)

1 The μ TBS results are presented in Table 4. The Weibull modulus ranged
 2 from 3.46 (FC) to 4.62 (TA-S); however, no significant differences were observed
 3 between the groups, which indicates that the adhesive treatments for repair yielded
 4 similar bond strengths when compared with the non-repaired groups.

5 At 10% probability of failure, no statistically significant differences were found
 6 between all the groups ($p > 0.05$). At the characteristic strength, the FS-S group
 7 with the application of additional silane application exhibited a statistically superior
 8 bond strength than those compared with its counterpart TA-S and FS ($p < 0.05$),
 9 whereas no significant differences were found to FC ($p > 0.05$).

10 The Weibull plot of the μ TBS specimens depicted in Fig. 2 reveals the
 11 reliability of each group, as indicated by the steepness of the lines, which was in
 12 good agreement with the characteristic strength values.

Table 3 – Microtensile bond strength of evaluated groups (MPa)

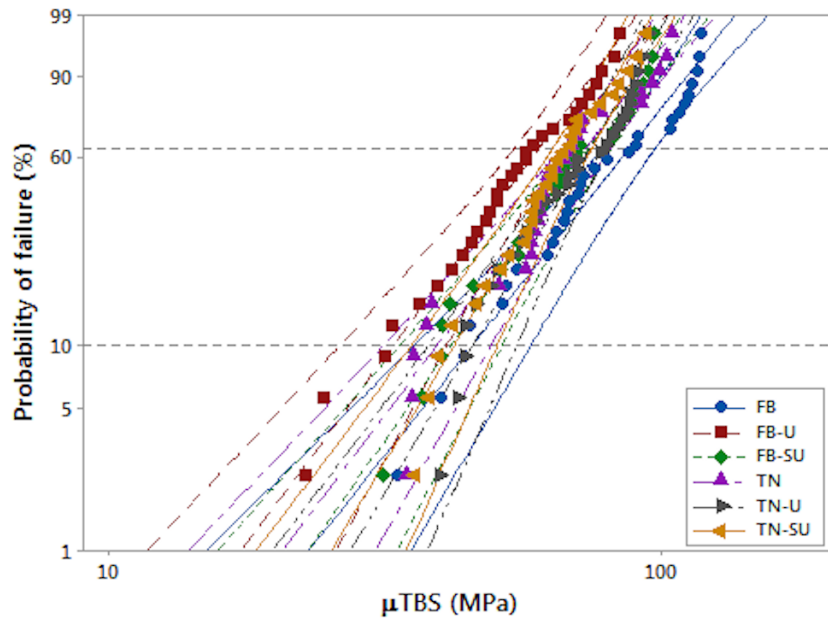
Groups	m	σ_{10}^1	σ_0^2
FC	3.46 [2.60. – 4.60] ^a	45.69 [35.80 – 58.30] ^a	87.57 [78.51 – 97.68] ^a
FS	3.73 [2.81 – 4.95] ^a	32.84 [26.26 – 41.08] ^a	60.00 [54.23 – 66.38] ^c
FS-S	3.95 [2.97 – 5.26] ^a	41.77 [33.73 – 51.73] ^a	73.85 [67.12 – 81.26] ^a
TC	3.66 [2.78 – 4.80] ^a	39.43 [31.51 – 49.35] ^a	72.97 [65.79 – 80.93] ^{abc}
TA	4.62 [3.46 – 6.17] ^a	45.71 [38.02 – 54.95] ^a	74.38 [68.54 – 80.71] ^{ab}
TA-S	4.59 [3.49 – 6.04] ^a	42.37 [35.43 – 50.68] ^a	69.15[63.69 – 75.09] ^{bc}

m = Weibull modulus/scale parameter and 95% interval;

¹ Estimation and 95% interval at 10% probability of failure (PF10); groups with the same letter are statistically not different

² Estimation and 95% interval at characteristic strength (63.2% probability of failure); groups with the same letter are statistically not different

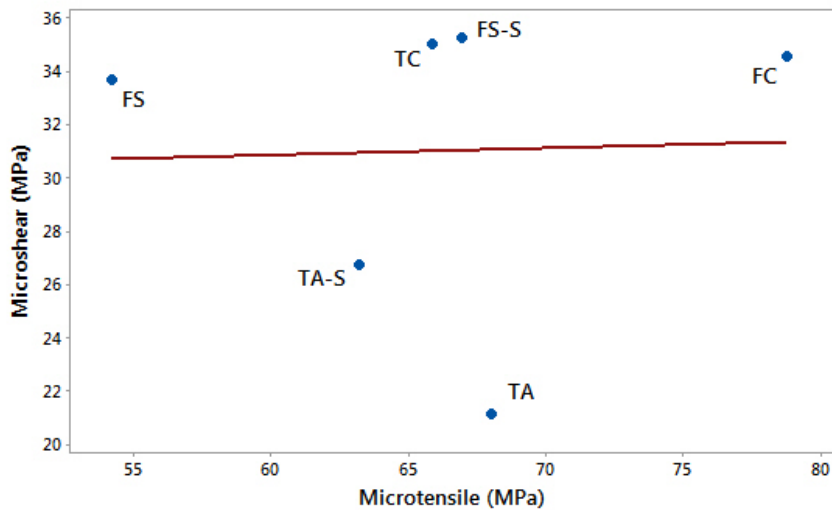
1 **Fig. 2** – Weibull plot for μ TBS. Dotted lines represent 95% confidence bounds for
 2 each group.



3 **3.3 Correlation of microshear and microtensile bond strength tests**

4 Both tests had a weak negative correlation at σ_{10} ($R = -0,379$ $p = 0,458$), and
 5 a very weak positive correlation at σ_0 ($R = 0,082$, $p = 0,878$). The correlation for m
 6 (Fig. 3) was strong negative ($R = -0,721$, $p = 0,106$).

7
 8 **Fig. 3** – Correlation analysis per tests for Weibull modulus (m)



9
 10

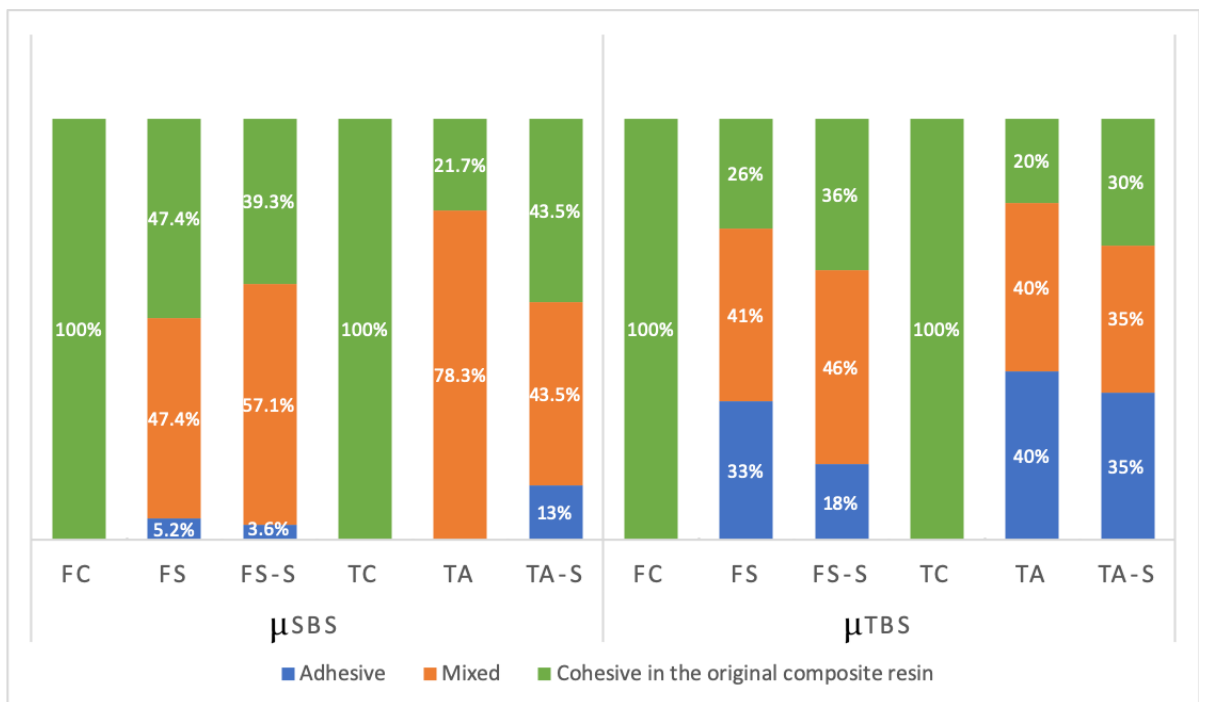
1 3.4 – Failure modes

2 The frequency of failure modes of the μ SBS and μ TBS groups are presented
 3 in Fig. 4 and SEM images of representative failures are shown in Figs. 5 and 6.

4 Most of the μ SBS fractures were mixed for FS-S and TA, and equally
 5 distributed between mixed and cohesive for FS and TA-S. TA and TA-S exhibited
 6 the same frequency of adhesive and mixed failures modes for μ TBS, whereas FS
 7 and FS-S exhibited more mixed failures. The groups submitted to μ TBS exhibited
 8 more frequency of adhesive failures compared with μ SBS, especially TA group.

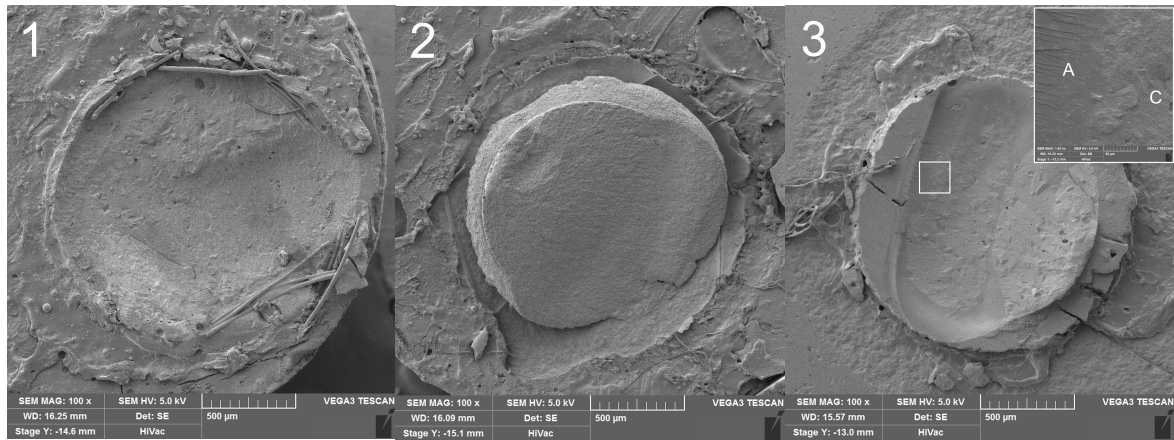
9

10 **Fig. 4** – Failure mode frequency (%) for the evaluated groups paired by
 11 bond strength test.

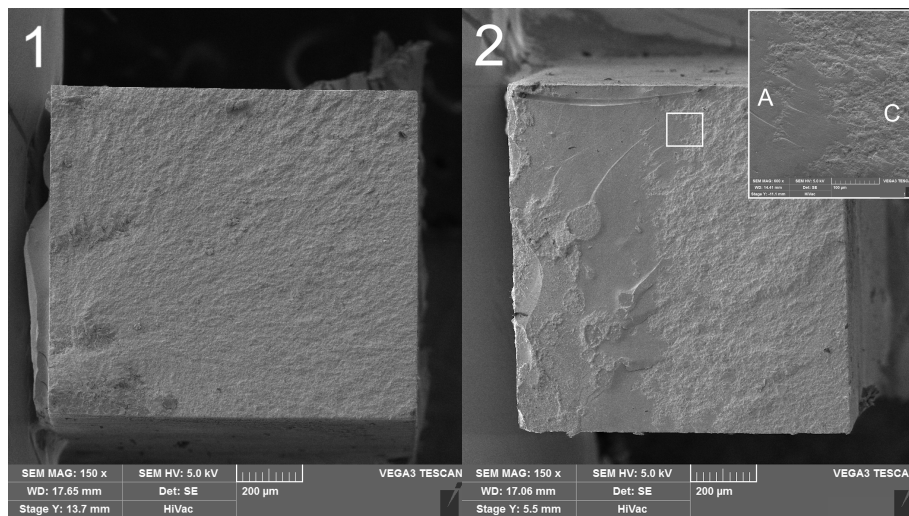


12

1 **Fig. 5** – Representative SEM micrographs of μ SBS test: (1) adhesive,
2 (2) cohesive, (3) mixed; A – Adhesive; C – Composite



3
4
5 **Fig. 6** – Representative SEM micrographs of μ TBS test: (1) cohesive,
6 (2) mixed; A – Adhesive; C – Composite



1 4. Discussion

2 In this study, microshear and microtensile bond strength tests were compared
3 for the evaluation of composite repair using silane-containing and silane-free
4 universal adhesives. The first hypothesis was rejected, given that the μ SBS and
5 μ TBS tests yielded different results for the same groups. The second hypothesis
6 was also rejected, given that different associations of composites and universal
7 adhesives resulted in different repair bond strengths.

8 The most commonly used coupling agent for ceramic and composite repairs is
9 the silane functional monomer γ -methacryloxypropyltrimethoxysilane (γ -MTPS)
10 [31,32]. Most of the previous studies revealed that the application of silane
11 increases the repair bond strength when compared with the application of
12 adhesives [33–35]. However, the effectiveness of silane is directly related to the
13 surface treatment, which is responsible for the exposure of the filler particles on the
14 composite surface [36,37]. Studies have revealed that sandblasting [15,38,39] and
15 tribochemical [33,40,41] treatment are more effective, and lead to irregular surface
16 morphologies with higher particle exposure areas. All the tested specimens in this
17 study were sandblasted, which may have contributed to increased mechanical
18 retention in the composite surface and the filler particle exposure. Therefore, the
19 repair bond strength with both universal adhesives associated and additional silane
20 application was similar to the non-repaired specimens, with the exception of TA-S
21 vs TC at the characteristic strength tested by the μ SBS.

22 The application of the silane-containing universal adhesive resulted in a lower
23 bond strength at the characteristic strength (σ_0) in comparison with the group with
24 additional silane application and the non-repaired group, when tested by μ TBS. This
25 can be attributed to the chemical stability of the silane incorporated in the
26 Scotchbond Universal adhesive. Although the manufacturer claimed that silane is
27 stable in a solution with alcohol, filler, and a moderately acidic pH [42], recent
28 studies revealed that the low pH of Scotchbond Universal (2.7) may promote
29 hydrolysis and dehydration condensation, thus resulting in the chemical instability
30 of silane [43,44]. Therefore, the application of silane is advisable for composite
31 repair, even when a silane-containing universal adhesive is used [45].

1 A Weibull analysis provides information related to the performance of an
2 adhesive material, instead of depending on the mean bond strength and standard
3 deviation [46]. It is characterized by two principal parameters, namely, the Weibull
4 modulus and the Weibull stress value required to cause a failure, which can be used
5 to evaluate the performance of a bond at a constant percentage level. The
6 characteristic strength (σ_0) is the strength value at a 63.2% probability of failure,
7 and it is a location parameter. In particular, a high characteristic strength shifts the
8 data to the right, whereas a low characteristic strength shifts the data to the left [47].
9 The probability of failure at 10% reflects early failures in clinical situations [48].
10 Based on the results, μ TBS was able to distinguish more differences at the
11 characteristic strength, while μ SBS distinguish better at 10% probability of failure.

12 The Weibull modulus (m) reflects the variability and reliability of the results
13 [46,49]. A high variability in bond strength is translated into low m values, which
14 indicates a low reliability of the characteristic bond strength due to the presence of
15 critical flaws [49]. In this study, both composites exhibited an inverse behavior in
16 terms of modulus, and this was in the strong inverse correlation found between the
17 tests.

18 There is a lack of consensus with respect to the frequency of failure modes in
19 studies on repair bond strengths. In several μ SBS studies, no or minimum cohesive
20 failures were reported for repaired specimens [18,50]; which is in contrast to other
21 studies, wherein a higher percentage of cohesive [51,52] or adhesive failures were
22 reported [33,53]. Such differences may be due to the different methods employed,
23 or they may result from the critical stress distribution of the μ SBS test. The μ SBS
24 test results exhibited fewer adhesive failures. Conversely, μ TBS exhibited a higher
25 frequency of adhesive failures and lower frequency of cohesive failures. It has been
26 reported that the high frequency of cohesive failures in μ SBS is because the
27 majority of the resultant stresses are concentrated in the substrate, thus resulting
28 in premature failure prior to the adhesive failure at the interface [54]. This is
29 dissimilar to μ TBS, which exhibits a better stress distribution during loading, thus
30 resulting in fewer cohesive failures [28]. The results of a finite element analysis

1 revealed that complex stresses occur at the interface, in which high tensile stresses
2 are generated due to the bending moment during the μ SBS test [55].

3 The limitations of the study can be attributed to the variation in the specimen
4 geometries (cylindrical vs squared) according to each bond strength test. This
5 variation may have an influence on the stress concentration at the interface, and
6 therefore the nominal bond strength values. However, the μ TBS test was more
7 reliable for the evaluation of the bond strength, and it is therefore suitable for the
8 evaluation of composite repairs. Additional mechanical approaches such as finite
9 element analyses and fracture toughness tests could lead to a better understanding
10 of the interfacial behavior of composite repairs.

11 **5. Conclusion**

12 Microshear and microtensile bond strength tests used in composite repairs
13 exhibited a material-dependent behavior according to the different Weibull
14 parameters evaluated.

15

16 ***Acknowledgments***

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18 Cesar Soares Jr. and Jessica Turola from Electron Microscopy Laboratory at
19 PUCPR.

20

21

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23 commercial, or not-for-profit sectors.

24

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ANEXOS

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Análise estatística

Programa Minitab V18

Microshear

Distribution Analysis: FB

Variable: FB

Censoring

Censoring Information	Count
Uncensored value	30

Estimation Method: Maximum Likelihood

Distribution: Weibull

Parameter Estimates

Parameter	Estimate	Standard Error	95,0% Normal CI	
			Lower	Upper
Shape	4,10666	0,549681	3,15904	5,33855
Scale	38,0166	1,79659	34,6535	41,7061

Log-Likelihood = -108,299

Goodness-of-Fit

Table of Percentiles

Percent	Percentile	Standard Error	95,0% Normal CI	
			Lower	Upper
10	21,9780	2,19384	18,0726	26,7273
63,2	38,0135	1,79658	34,6505	41,7030

Distribution Analysis: FB-U

Variable: FB-U

Censoring

Censoring Information	Count
Uncensored value	30

Estimation Method: Maximum Likelihood

Distribution: Weibull

1 **Parameter Estimates**

Parameter	Estimate	Standard Error	95,0% Normal CI	
			Lower	Upper
Shape	3,92440	0,540980	2,99526	5,14176
Scale	37,1856	1,83807	33,7520	40,9684

2 Log-Likelihood = -109,188

3
4 **Table of Percentiles**

Percent	Percentile	Standard Error	95,0% Normal CI	
			Lower	Upper
10	20,9574	2,23096	17,0108	25,8196
63,2	37,1825	1,83806	33,7489	40,9653

5
6 **Distribution Analysis: FB-SU**

7 Variable: FB-SU

8 **Censoring**

Censoring Information	Count
Uncensored value	30

9 Estimation Method: Maximum Likelihood
10 Distribution: Weibull

11
12 **Parameter Estimates**

Parameter	Estimate	Standard Error	95,0% Normal CI	
			Lower	Upper
Shape	4,96689	0,653387	3,83804	6,42775
Scale	38,3639	1,49847	35,5365	41,4162

13 Log-Likelihood = -103,341

14
15 **Table of Percentiles**

Percent	Percentile	Standard Error	95,0% Normal CI	
			Lower	Upper
10	24,3868	1,98905	20,7840	28,6142
63,2	38,3613	1,49848	35,5340	41,4137

16

1 **Distribution Analysis: TN**

2 Variable: TN

3 **Censoring**

Censoring Information	Count
Uncensored value	30

4 Estimation Method: Maximum Likelihood

5 Distribution: Weibull

6 **Parameter Estimates**

Parameter	Estimate	Standard Error	95,0% Normal CI	
			Lower	Upper
Shape	4,20300	0,566339	3,22748	5,47339
Scale	38,4931	1,77455	35,1676	42,1332

7 Log-Likelihood = -108,294

8

9 **Table of Percentiles**

Percent	Percentile	Standard Error	95,0% Normal CI	
			Lower	Upper
10	22,5348	2,20308	18,6053	27,2942
63,2	38,4901	1,77455	35,1646	42,1302

10

11 **Distribution Analysis: TN-U**

12 Variable: TN-U

13 **Censoring**

Censoring Information	Count
Uncensored value	30

14 Estimation Method: Maximum Likelihood

15 Distribution: Weibull

16 **Parameter Estimates**

Parameter	Estimate	Standard Error	95,0% Normal CI	
			Lower	Upper
Shape	2,90380	0,391279	2,22982	3,78150
Scale	23,6582	1,57872	20,7578	26,9639

17 Log-Likelihood = -103,124

18

19 **Table of Percentiles**

Percent	Percentile	Standard Error	95,0% Normal CI	
			Lower	Upper
10	10,8997	1,54247	8,25959	14,3838
63,2	23,6556	1,57866	20,7553	26,9611

1

Distribution Analysis: TN-SU

2

Variable: TN-SU

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4

Censoring

Censoring Information	Count
Uncensored value	30

Estimation Method: Maximum Likelihood
Distribution: Weibull

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Parameter Estimates

Parameter	Estimate	Standard Error	95,0% Normal CI	
			Lower	Upper
Shape	3,14044	0,439048	2,38775	4,13041
Scale	29,8484	1,83742	26,4559	33,6759

Log-Likelihood = -108,705

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11

Table of Percentiles

Percent	Percentile	Standard Error	95,0% Normal CI	
			Lower	Upper
10	14,5786	1,94943	11,2175	18,9469
63,2	29,8453	1,83737	26,4529	33,6727

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Microtensile

Distribution Analysis: FB

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Variable: FB

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16

Censoring

Censoring Information	Count
Uncensored value	30

Estimation Method: Maximum Likelihood
Distribution: Weibull

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18

1 **Parameter Estimates**

Parameter	Estimate	Standard Error	95,0% Normal CI	
			Lower	Upper
Shape	3,45810	0,503714	2,59926	4,60072
Scale	87,5787	4,88149	78,5153	97,6885

2 Log-Likelihood = -139,233

3 **Table of Percentiles**

Percent	Percentile	Standard Error	95,0% Normal CI	
			Lower	Upper
10	45,6857	5,68410	35,7994	58,3022
63,2	87,5704	4,88142	78,5072	97,6800

4

5 **Distribution Analysis: FB-U**

6 Variable: FB-U

7 **Censoring**

Censoring Information	Count
Uncensored value	30

8 Estimation Method: Maximum Likelihood

9 Distribution: Weibull

10 **Parameter Estimates**

Parameter	Estimate	Standard Error	95,0% Normal CI	
			Lower	Upper
Shape	3,73367	0,537818	2,81530	4,95163
Scale	60,0067	3,09368	54,2395	66,3871

11 Log-Likelihood = -125,977

12 **Table of Percentiles**

Percent	Percentile	Standard Error	95,0% Normal CI	
			Lower	Upper
10	32,8428	3,74926	26,2585	41,0782
63,2	60,0014	3,09365	54,2343	66,3818

13

14 **Distribution Analysis: FB-SU**

15 Variable: FB-SU

16 **Censoring**

Censoring Information	Count
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Uncensored value 30
 Estimation Method: Maximum Likelihood
 Distribution: Weibull

Parameter Estimates

Parameter	Estimate	Standard Error	95,0% Normal CI	
			Lower	Upper
Shape	3,94910	0,577045	2,96565	5,25867
Scale	73,8551	3,60132	67,1235	81,2619

Log-Likelihood = -130,875

Table of Percentiles

Percent	Percentile	Standard Error	95,0% Normal CI	
			Lower	Upper
10	41,7735	4,55555	33,7345	51,7282
63,2	73,8490	3,60131	67,1174	81,2558

Distribution Analysis: TN

Variable: TN

Censoring

Censoring Information	Count
Uncensored value	30

Estimation Method: Maximum Likelihood
 Distribution: Weibull

Parameter Estimates

Parameter	Estimate	Standard Error	95,0% Normal CI	
			Lower	Upper
Shape	3,65575	0,509192	2,78239	4,80327
Scale	72,9788	3,85553	65,8002	80,9406

Log-Likelihood = -131,753

Table of Percentiles

Percent	Percentile	Standard Error	95,0% Normal CI	
			Lower	Upper
10	39,4329	4,51283	31,5097	49,3484
63,2	72,9722	3,85548	65,7937	80,9340

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Distribution Analysis: TN-U

Variable: TN-U

Censoring

Censoring Information	Count
Uncensored value	30

Estimation Method: Maximum Likelihood

Distribution: Weibull

Parameter Estimates

Parameter	Estimate	Standard Error	95,0% Normal CI	
			Lower	Upper
Shape	4,62182	0,682926	3,45970	6,17430
Scale	74,3827	3,09993	68,5484	80,7134

Log-Likelihood = -127,096

Table of Percentiles

Percent	Percentile	Standard Error	95,0% Normal CI	
			Lower	Upper
10	45,7102	4,29382	38,0238	54,9505
63,2	74,3774	3,09995	68,5431	80,7082

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Distribution Analysis: TN-SU

Variable: TN-SU

Censoring

Censoring Information	Count
Uncensored value	30

Estimation Method: Maximum Likelihood

Distribution: Weibull

Parameter Estimates

Parameter	Estimate	Standard Error	95,0% Normal CI	
			Lower	Upper
Shape	4,59398	0,643426	3,49117	6,04515
Scale	69,1576	2,90555	63,6910	75,0934

Log-Likelihood = -124,329

Table of Percentiles

Percent	Percentile	Standard Error	95,0% Normal CI	
			Lower	Upper

10	42,3741	3,87023	35,4288	50,6809
63,2	69,1527	2,90557	63,6861	75,0886

1

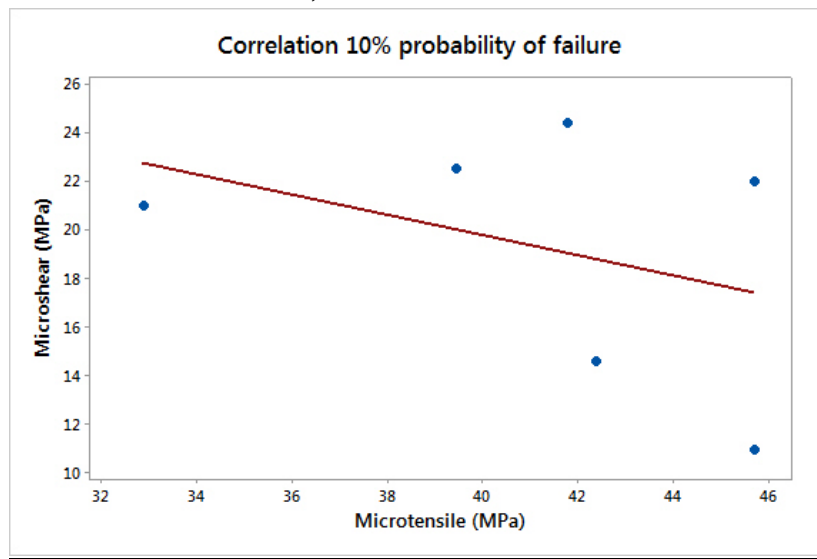
2 Correlação de Pearson

10% probability of failure:

3 Correlação: 10 - SBS; 10 - TBS

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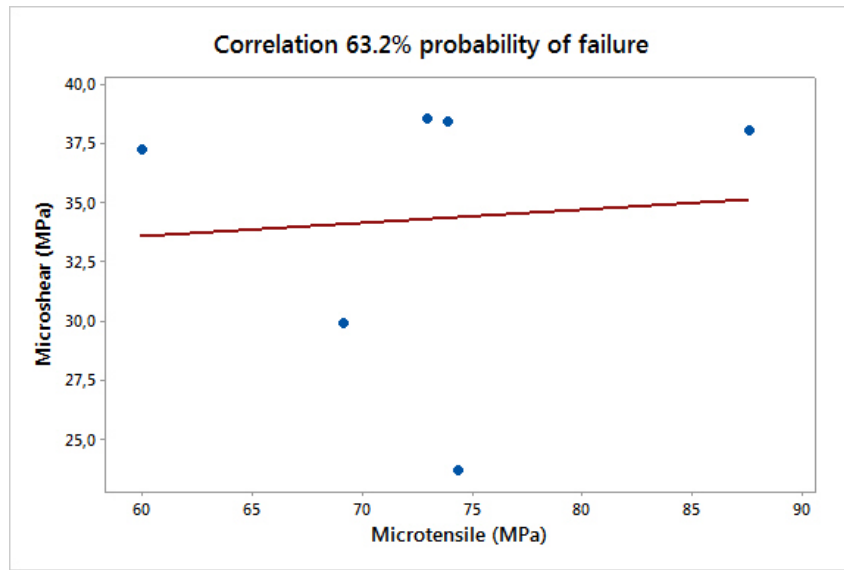


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8 (reference);
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- 12 • describe the procedures and analytical techniques.
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18 • specify statistical significance test methods. *Results*
- 19 • refer to appropriate tables and figures.
- 20 • refrain from subjective comments.
- 21 • make no reference to previous literature. • report statistical findings.

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- 23 • explain and interpret data.
- 24 • state implications of the results, relate to composition. • indicate limitations of
25 findings.
- 26 • relate to other relevant research.

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32 [3] Strunk Jr W, White EB. *The elements of style*. 4th ed. New York: Longman; 2000.

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36 Publishing Inc; 2009, p. 281–304. Reference to a website:

37 [5] Cancer Research UK. Cancer statistics reports for the UK,
38 <http://www.cancerresearchuk.org/aboutcancer/statistics/cancerstatsreport/>; 2003
39 [accessed 13 March 2003].

40 Reference to a dataset:

41 [dataset] [6] Oguro M, Imahiro S, Saito S, Nakashizuka T. Mortality data for Japanese
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